

Fax-on-Demand: (800) 260-9099 (650) 361-6523

Before ordering check with factory for most current data.

Applications

Raychem Viton premium heat-shrinkable tubing is fabricated from a crosslinked fluoroelastomer material designed for a wide range of applications. It is available in three configurations. Viton E is the thickest wall version, Viton HW has a thinner wall and Viton TW has the thinnest wall for lighter weight applications. Offering fluid resistance, Viton tubing can be used in applications up to 200°C.

Operating Temperature Range Viton, Viton HW, and Viton TW: -40°C* to 200°C Viton E: -55°C to 200°C

Features/Benefits

- · High resistance to impact and abrasion.
- · Resistance to a wide variety of fuels, lubricants, acids, and solvents at elevated temperatures (see Raychem Specification RT-1146).
- Flexibility at low temperatures without cracking.

Installation

Minimum shrink temperature: 100°C Minimum full recovery temperature: 175°C

Specifications/Approvals

Series	Military	Raychem RT-1146		
Viton, Viton TW	MIL-DTL-23053/13**			
		RK-6014/2		
Viton E	Def. Stan. 59-97 Issue 3 Type 4A	RK-6014		
	VG 95343 Part 5 Type D			
Viton HW	MIL-R-46846 Type II, Class 1	RT-1145		

*Formerly MIL-I-23053/13.

Product Dimensions (mm/in)

	Inside diameter									
Size		Minimum expanded as supplied		Maximum expanded after recovered		Nominal wall thickness recovered after heating [†]				
						Viton E		Viton HW		Viton/Viton TW
(1/8)	3.2	(.125)	1.6	(.062)	0.76	(0.030)	N/A		0.76	(0.030)
(3/16)	4.8	(.188)	2.4	(.093)	0.84	(0.033)	N/A		0.89	(0.035)
(1/4)	6.4	(.250)	3.2	(.125)	0.89	(0.035)	0.76	(0.030)	0.89	(0.035)
(3/8)	9.5	(.375)	4.8	(.187)	1.02	(0.040)	0.89	(0.035)	0.89	(0.035)
(1/2)	12.7	(.500)	6.4	(.250)	1.22	(0.048)	1.09	(0,043)	0.89	(0.035)
(5/8)	15.9	(.625)	7.9	(.312)	N/A		1.19	(0,047)	1.07	(0.042)
(3/4)	19.1	(.750)	9.5	(.375)	1.45	(0.057)	1.32	(0.057)	1.07	(0.042)
(7/8)	22.2	(.875)	11.1	(.437)	N/A		1.53	(0,060)	1.25	(0.049)
(1)	25.4	(1.00)	12.7	(.500)	1.78	(0.070)	1.65	(0.065)	1.25	(0.049)
(1 1/4)	31.8	(1.25)	15.9	(.625)	N/A		1.78	(0.070)	1.40	(0.055)
(1 1/2)	38.1	(1.50)	19.1	(.750)	2.41	(0.095)	1.91	(0.075)	1.40	(0.055)
(2)	50.8	(2,00)	25.4	(1.00)	2.79	(0,110)	2.79	(0.110)	1.65	(0,065)
	(3/16) (1/4) (3/8) (1/2) (5/8) (3/4) (3/4) (1) (1) (1) (1 1/4) (1 1/2)	Minir as st (1/8) 3.2 (3/16) 4.8 (1/4) 6.4 (3/8) 9.5 (1/2) 12.7 (5/8) 15.9 (3/4) 19.1 (7/8) 22.2 (1) 25.4 (1 1/4) 31.8 (1 1/2) 38.1	Minimum expanded as supplied $(1/8)$ 3.2 $(.125)$ $(3/16)$ 4.8 $(.188)$ $(1/4)$ 6.4 $(.250)$ $(3/8)$ 9.5 $(.375)$ $(1/2)$ 12.7 $(.500)$ $(5/8)$ 15.9 $(.625)$ $(3/4)$ 19.1 $(.750)$ $(7/8)$ 22.2 $(.875)$ (1) 25.4 (1.00) $(1.1/4)$ 31.8 (1.25) $(1.1/2)$ 38.1 (1.50)	Minimum expanded as suppliedMaxi after $(1/8)$ 3.2 $(.125)$ 1.6 $(3/16)$ 4.8 $(.188)$ 2.4 $(1/4)$ 6.4 $(.250)$ 3.2 $(3/8)$ 9.5 $(.375)$ 4.8 $(1/2)$ 12.7 $(.500)$ 6.4 $(5/8)$ 15.9 $(.625)$ 7.9 $(3/4)$ 19.1 $(.750)$ 9.5 $(7/8)$ 22.2 $(.875)$ 11.1 (1) 25.4 (1.00) 12.7 $(11/4)$ 31.8 (1.25) 15.9 $(1.1/2)$ 38.1 (1.50) 19.1	Minimum expanded as supplied Maximum expanded after recovered $(1/8)$ 3.2 $(.125)$ 1.6 $(.062)$ $(3/16)$ 4.8 $(.188)$ 2.4 $(.093)$ $(1/4)$ 6.4 $(.250)$ 3.2 $(.125)$ $(1/4)$ 6.4 $(.250)$ 3.2 $(.125)$ $(1/2)$ 12.7 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1.78 (0.070) 1.40 (1 1/2) 38.1 (1.50) 19.1 (.750) 1.78<</td></td<>	Minimum expanded as suppliedMaximum expanded after recoveredNominal wall thickness rec Viton E(1/8) 3.2 $(.125)$ 1.6 $(.062)$ 0.76 (0.030) N/A(3/16) 4.8 $(.188)$ 2.4 $(.093)$ 0.84 (0.033) N/A(1/4) 6.4 $(.250)$ 3.2 $(.125)$ 0.89 (0.035) 0.76 $(3/8)$ 9.5 $(.375)$ 4.8 $(.187)$ 1.02 (0.040) 0.89 $(1/2)$ 12.7 $(.500)$ 6.4 $(.250)$ 1.22 (0.048) 1.09 $(5/8)$ 15.9 $(.625)$ 7.9 $(.312)$ N/A 1.19 $(3/4)$ 19.1 $(.750)$ 9.5 $(.375)$ 1.45 (0.057) 1.32 $(7/8)$ 22.2 $(.875)$ 11.1 $(.437)$ N/A 1.53 $(11/4)$ 31.8 (1.25) 15.9 $(.625)$ N/A 1.78 $(11/4)$ 31.8 (1.25) 15.9 $(.625)$ N/A 1.78	Minimum expanded as supplied Maximum expanded after recovered Nominal wall thickness recovered after Viton E Viton HW $(1/8)$ 3.2 $(.125)$ 1.6 $(.062)$ 0.76 (0.030) N/A $(3/16)$ 4.8 $(.188)$ 2.4 $(.093)$ 0.84 (0.033) N/A $(1/4)$ 6.4 $(.250)$ 3.2 $(.125)$ 0.89 (0.035) 0.76 (0.030) $(1/4)$ 6.4 $(.250)$ 3.2 $(.125)$ 0.89 (0.035) 0.76 (0.030) $(1/2)$ 12.7 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†Wall thickness will be less if tubing recovery is restricted during shrinkage.

Ordering Information

Color	Standard Black (-0)		
Size selection	Always order the largest size that will shrink snugly over the component to be covered. Special order sizes are available upon request.		
Standard packaging	On spools.		
Ordering description	rdering description Specify product name, size, and color (for example, Viton 1/4-0).		

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