Fax-on-Demand: (800) 260-9099 (650) 361-6523

Before ordering check with factory for most current data.

FAX ID	Description
2070	Data sheet
2071	RT-850

# **Kynar**High-temperature, chemical-resistant polyvinylidene fluoride tubing

#### **Applications**

Especially suitable for applications requiring high-temperature performance, outstanding abrasion resistance and cut-through resistance, or superior chemical and solvent properties. Provides electrical insulation and strain relief of multipin connectors and solder joints. Ideal for applications that require dense packing of components or visual inspection of covered components.

#### **Operating Temperature Range**

–55°C to 175°C

#### Features/Benefits

- 2:1 shrink ratio.
- Tough, semirigid, very-thin-wall insulation.
- High flame-resistance, meeting the requirements of MIL-DTL-23053\*, Test C, with UL VW-1 and CSA OFT ratings.
- High-temperature performance that meets or exceeds military and industrial standards.
- Protection from most industrial solvents, fuels, and chemicals.
- Recommended maximum temperature for use as a primary insulator: 135°C.



Minimum shrink temperature: 155°C Minimum full recovery temperature: 175°C



### **Specifications/Approvals**





Series	UL	CSA	Military	Industry	Raychem
Kynar	E35586 VW-1	LR31929 OFT	MIL-DTL-23053/8*	RT-850	
	600 V, 150°C	600 V, 150°C	Def. Stan. 59-97 Type 3	VDE 0341 Pt 9005	RK-6006
			VG 95343 Pt 5 Type F		

<sup>\*</sup>Formerly MIL-I-23053.

#### Product Dimensions (mm/in)

	Inside diameter						Inside diameter					
Size	Minimum expanded as supplied		Maximum recovered after heating		Wall thickness  Recovered after heating**	_ Size	Minimum expanded as supplied		Maximum recovered after heating		Wall thickness  Recovered after heating**	
3/64	1.2	(.046)	0.6	(.023)	.25 ±.05 (.010±.002)	3/8	9.5	(.375)	4.8	(.187)	.33 ±.05	(.013 ± .002)
1/16	1.6	(.063)	0.8	(.031)	.25 ±.05 (010± 002)	1/2	12.7	(.500)	6.4	(.250)	.33 ±.05	(.013 ± .002)
3/32	2.4	(.093)	1.2	(.046)	.25 ±.05 (.010±.002)	3/4	19.1	(.750)	9.5	(.375)	.43 ±.08	(.017 ±.003)
1/8	3.2	(.125)	1.6	(.062)	.25 ±.05 (.010 ± .002)	1	25.4	(1.000)	12.7	(.500)	.48 ±.08	(.019 ± .003)
3/16	4.8	(.187)	2.4	(.093)	.25 ±.05 (.010±.002)	1 1/2	38.1	(1.500)	19.1	(.750)	.51 ±.08	(.020 ± .003)
1/4	6.4	(250)	3.2	(125)	33 + 05 (01.3 + 002)							

<sup>\*\*</sup>Wall thickness will be less if tubing recovery is restricted during shrinkage.

## **Ordering Information**

Color	Standard Translucent (clear [-X])			
	Nonstandard Black (-0)			
Size selection	Always order the largest size that will shrink snugly over the component to be covered. Special order sizes are available upon request.			
Standard packaging	In 1.2-meter (4-foot) lengths.			
Ordering description	Specify product name, size, and color (for example, Kynar 1/4-X).			

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