



# SSC 200x Series

Solder Splice Connectors

## Data Sheet

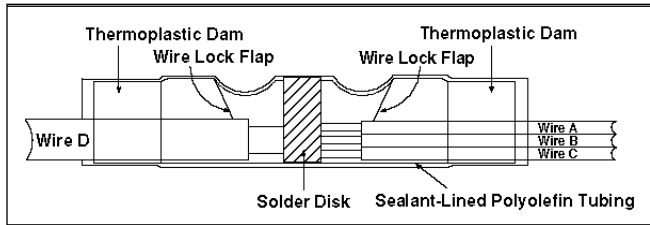
### Ingenious, patented design

The 3M™ SSC 200x is a one-piece design. It is insulated with a flame retardant, heat-shrinkable sleeve of 3M's new flexible THV fluoropolymer. THV offers outstanding clarity of the insulating sleeve which allows easy inspection of the connection. Inside the sleeve are colored thermoplastic sealing dams and a wire-locking barrel with a fluxed solder disk.

After the wires are inserted and held in place by the barrel wire locks, heat is applied and three events occur:

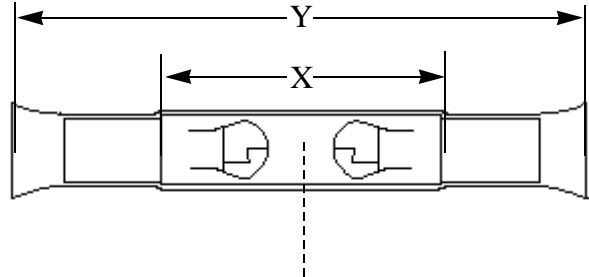
- The solder disk melts and connects the wires
- The thermoplastic dams melt and flow, forming the moisture seal
- The sleeve shrinks, forming the electrical insulation

### Construction Detail



### Product Description

3M SSC 200x Comes in four sizes, identified by color of sealing dam.



Model	Color	X (in.) nominal	Y (in.) nominal	I.D. (in.) nominal
SSC 2000	White	0.57	0.98	0.09
SSC 2001	Red	0.83	1.54	0.14
SSC 2002	Blue	1.00	1.93	0.21
SSC 2003	Yellow	1.25	2.40	0.26

### Size selection

Generally, the SSC 200x works well with any wire or combination of wires that can be easily inserted. Tables 1 and 2 may be used as a general guide. Note: Insulation thickness is an important consideration in choosing the correct size SSC 200x. The size recommendations in Tables 1 and 2 are based on typical insulation thickness, in some cases you may need to use a Solder Splice Connector that is a different size from the one indicated in the Tables. In that case, the way to determine the correct connector size is to experiment with the different SSC 200x sizes and the specific wires to be spliced. Remember, 3M Solder Splice Connectors are not tied to specific wire gauges; each reliably splices a wide range of sizes.

**Table 1: Single-wire to Single-wire Connections.**

Part Number	Color	Wire Size (AWG)
SSC 2000	White	28-20
SSC 2001	Red	22-16
SSC 2002	Blue	20-14
SSC 2003	Yellow	14-8

Select smallest applicable size

**Table 2: Two or three wires per side of Splice.**

Part No.	Wire Gauge (AWG)										
	28	26	24	22	20	18	16	14	12	10	8
SSC2000	1-3	1-2	1-2	1-2	1						
SSC2001			1-2	1-2	1	1	1	1			
SSC2002				1-3	1-3	1-2	1-2	1	1	1	
SSC2003					1-3	1-3	1-2	1-2	1-2	1	1

**Table 3: Typical Properties**

<b>Shrinkable sleeve</b>	Transparent, radiation cross-linked fluoro-terpolymer (3M THV) that meets MIL-DTL-23053/18 Class 3. Tubing is flame retardant.
<b>Sealing Inserts</b>	Melttable fluorinated thermoplastic.
<b>Wire pull-out Strength</b>	Wire failure or 125 lbs. min.
<b>Service Temperature</b>	-55°C to 150°C
<b>Solder Preform</b>	43% lead, 43% tin, 14% bismuth per Federal Specification QQ-S-571 with non-corrosive flux.
<b>Barrel</b>	Tin-Plated cartridge brass.
<b>Voltage Drop</b>	0 - 1 mV
<b>Dielectric Strength (outer sleeve)</b>	10 kV min.
<b>Resistance</b>	0.5 milliohms max.
<b>Sealing Performance (immersed in saline)</b>	0.250 micro amps max.

Specifications: UL File E165969—UL Approved for selected wire combinations for 600V and 150°C. Approved on U.S Army, Tank Automotive Command (TACOM) Drawing number 12420927, Issued April 5, 1995.

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